

Amendment and Response

Applicant: Roger A. Duman

Serial No.: 10/722,240

Filing Date: November 25, 2003

Docket: G180.147.101 / GMI6164

Title: APPARATUS AND METHOD FOR TRANSPORTING CONTAINERS WITHIN A PACKAGING SYSTEM

IN THE CLAIMS

Please cancel claims 27, 33, and 36.

Please add newly presented claims 50 and 51.

Please amend claims 1, 14, 15, 17, 24, 26, 28-32, 34, 35, 37, 44, and 45 as follows:

1.(Currently Amended) A method of transporting containers from a first station to a second station within a container filling system, each container defining opposed first and second end sections, the second end section forming a longitudinal recess defined by an inner surface of a sidewall, the method comprising:

providing a carrier plate having at least one mounting piece, the mounting piece including:

a base extending from an upper surface of the carrier plate and defining a maximum outer, transverse dimension of the mounting piece, the base adapted to receive a second end section of a container, and

a shoulder extending from the base opposite the carrier plate, the shoulder having a maximum outer, transverse dimension less than the maximum outer, transverse dimension of the base,

wherein the base and the shoulder are rings having co-axial central passages;

loading a container onto the mounting piece such that the second end section is positioned over the mounting piece and the mounting piece frictionally engages the inner surface of the longitudinal recess; and

moving the carrier plate from the first station to the second station, wherein the mounting piece secures the container relative to movement of the carrier plate.

2.(Original) The method of claim 1, wherein loading the container includes:

aligning the second end section above the mounting piece; and

directing the container toward the mounting piece such that the second end section engages the mounting piece.

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3.(Original) The method of claim 1, wherein loading the container includes orienting the container such that the first end section is opposite the carrier plate.

4.(Original) The method of claim 1, wherein loading the container includes positioning the container in an upright fashion relative to the carrier plate.

5.(Original) The method of claim 1, wherein the second end section of the container terminates in a trailing end, and further wherein loading the container includes contacting the trailing end against the carrier plate.

6.(Original) The method of claim 1, wherein the inner surface of the longitudinal recess defines a perimeter in transverse cross-section, and further wherein loading the container includes achieving engagement between the mounting piece and at least three points along the perimeter.

7.(Original) The method of claim 6, wherein loading the container includes achieving engagement between the mounting piece and an entirety of the perimeter.

8.(Original) The method of claim 1, wherein the inner surface of the longitudinal recess defines a shape in transverse cross-section, and further wherein loading the container includes matching the shape of the longitudinal recess with a shape of the mounting piece.

9.(Original) The method of claim 8, wherein the shape is circular.

10.(Withdrawn) The method of claim 8, wherein the shape is selected from the group consisting of triangular, square, and rectangular.

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11.(Original) The method of claim 1, wherein the mounting piece extends beyond a plane defined by the carrier plate, and further wherein the longitudinal recess extends from an open end to an internal stop surface positioned between the open end and the first end section, and further wherein loading the container includes contacting the internal stop surface with the mounting piece at a location longitudinally spaced from the open end.

12.(Original) The method of claim 11, wherein an extension of the mounting piece from the carrier plate approximates a height of the longitudinal recess.

13.(Original) The method of claim 11, wherein loading the container includes contacting the inner surface with the mounting piece at at least two longitudinally spaced locations.

14.(Currently Amended) The method of claim 13, wherein extension of the inner surface from the open end to the internal stop surface defines a reversed frustoconical shape, and further wherein the mounting piece includes a base and a shoulder, ~~the shoulder extending from the base opposite the carrier plate and having an outer dimension less than a diameter of the base, and further~~ wherein loading of the container includes engaging the inner surface with the base.

15.(Currently Amended) The method of claim 1, wherein the mounting piece includes a base and a shoulder, the shoulder extending from the base opposite the carrier plate, and further wherein loading the container includes guiding the second section onto the base via the shoulder.

16.(Original) The method of claim 1, wherein moving the carrier plate is characterized by the mounting piece preventing the container from tipping relative to the carrier plate.

17.(Currently Amended) The method of claim 1, wherein loading the container includes establishing a contact interface between the mounting ~~plate~~piece and the inner surface, and

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further wherein moving the carrier plate is characterized by an absence of change in the contact interface.

18.(Original) The method of claim 1, wherein loading the container is characterized by the absence of contact between an exterior surface of the sidewall and a component extending from the carrier plate.

19.(Original) The method of claim 1, wherein the carrier plate includes a multiplicity of mounting pieces, the method further comprising:

loading a multiplicity of containers onto the multiplicity of mounting pieces, respectively.

20.(Original) The method of claim 1, wherein the first station is a container loading station and the second station is a filling station.

21.(Original) The method of claim 20, further comprising:

at least partially filling the container with a product at the filling station.

22.(Original) The method of claim 21, wherein the product is a flowable product.

23.(Original) The method of claim 21, wherein the product is yogurt.

24.(Currently Amended) The method of claim 21, further comprising:

moving the carrier plate from the filling station to a closing station, wherein the mounting
| platepiece secures the at least partially filled container relative to the carrier plate
during movement from the filling station to the closing station.

25.(Original) The method of claim 24, further comprising:

applying a cover to the first end section of the container at the closing station.

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26.(Currently Amended) A. container filling system for filling containers, each container defining opposing first and second end sections, the second end section forming a longitudinal recess defined by an interior surface of a sidewall, the system comprising:

a first, container loading station;

a second, container filling station; and

a drive system for transporting containers from the first station to the second station, the drive system having a transport device including:

a carrier plate connected to a drive mechanism, the carrier plate defining an upper surface and a lower surface,

at least one mounting piece assembled to the carrier plate and extending from the upper surface, the mounting piece adapted to engage the interior surface of the longitudinal recess of a respective one of the containers and secure the container relative to movement of the carrier plate, the mounting piece including:

a base extending from the upper surface of the carrier plate and defining a maximum outer, transverse dimension of the mounting piece, the base adapted to receive a second end section of a container, and

a shoulder extending from the base opposite the carrier plate, the shoulder having a maximum outer, transverse dimension less than the maximum outer, transverse dimension of the base,

wherein the base and the shoulder are rings having co-axial central passages, and further wherein the transport device is characterized by the absence of posts extending from the upper surface of the carrier plate adjacent the mounting piece.

27.(Cancelled)

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28.(Currently Amended) The system of claim 2726, wherein a perimeter shape of the base matches a transverse cross-sectional shape of the longitudinal recess.

29.(Currently Amended) The system of claim 2726, wherein the base defines a circular shape in transverse cross-section.

30.(Withdrawn and Currently Amended) The system of claim 2726, wherein the base defines a shape in transverse cross-section selected from the group consisting of a square, triangle, and rectangle.

31.(Currently Amended) The system of claim 2726, wherein the longitudinal recess extends from an open, trailing end to an internal stop surface, and further wherein the base has a height less than a longitudinal distance between the trailing end and the internal stop surface.

32.(Currently Amended) The system of claim 2726, wherein the base has a height in the range of 0.1 – 0.4 inch.

33.(Cancelled)

34.(Currently Amended) The system of claim 3326, wherein the base and the shoulder are each circular in transverse cross-section.

35.(Currently Amended) The system of claim 3326, wherein the shoulder and the base combine to define a height in the range of 0.3 – 0.6 inch.

36.(Cancelled)

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37.(Currently Amended) The system of claim ~~36~~26, wherein the carrier plate forms an aperture, the mounting piece being assembled to the carrier plate such that the central passages are co-axially aligned with the aperture.

38.(Original) The system of claim 26, wherein the transport device includes a multiplicity of mounting pieces assembled to the carrier plate.

39.(Original) The system of claim 38, wherein the drive system includes a multiplicity of carrier plates each having a multiplicity of mounting pieces assembled thereto.

40.(Original) The system of claim 26, wherein the container defines an internal region, the first end section being open to the internal region and the second end section being closed to the internal region, and further wherein the transport device is adapted to receive the container in an upright position at the first station.

41.(Original) The system of claim 26, wherein the filling station is adapted to dispense a flowable product into the container.

42.(Original) The system of claim 41, wherein the flowable product is yogurt.

43.(Original) The system of claim 26, further comprising:

a third, covering station adapted to apply a cover to the first end section of the container after processing by the second station;

wherein the drive system is adapted to transport the container from the second station to the third station.

44.(Currently Amended) A transport device for use with a container packaging system in packaging one or more containers each defining opposing first and second end sections, the

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second end section forming a longitudinal recess defined by an interior surface of a sidewall, the transport device comprising:

a carrier plate defining a top surface and a bottom surface; and

at least one mounting piece assembled to the carrier plate and extending from the top surface, the mounting piece adapted to engage the interior surface of the longitudinal recess of a respective one of the containers and secure the container relative to movement of the carrier plate, the mounting piece including:

a base extending from the top surface of the carrier plate and defining a maximum outer, transverse dimension of the mounting piece, the base adapted to receive a second end section of a container, and

a shoulder extending from the base opposite the carrier plate, the shoulder having a maximum outer, transverse dimension less than the maximum outer, transverse dimension of the base;

wherein the base and the shoulder are rings having co-axial central passages, and further wherein the transport device is characterized by the absence of posts extending from the top surface of the carrier plate adjacent the mounting piece.

45.(Currently Amended) The transport device of claim 44, wherein the ~~mounting piece includes a base defining a maximum outer transverse dimension of the mounting piece, the maximum transverse outer dimension of the base approximates~~ing a transverse dimension of the longitudinal recess.

46.(Original) The transport device of claim 45, wherein the base defines a continuous perimeter.

47.(Withdrawn) The transport device of claim 45, wherein the base defines a discontinuous perimeter.

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48.(Original) The transport device of claim 45, wherein the base includes an exterior surface defining a reversed frustoconical shape.

49.(Original) The transport device of claim 45, wherein the base forms a circle in transverse cross-section.

50.(New) The method of claim 1, wherein the carrier plate forms an aperture, the mounting piece being assembled to the carrier plate such that the central passages are co-axially aligned with the aperture.

51.(New) The transport device of claim 44, wherein the carrier plate forms an aperture, the mounting piece being assembled to the carrier plate such that the central passages are co-axially aligned with the aperture.